

## SAFETY DATA SHEET

---

### 1. PRODUCT & COMPANY IDENTIFICATION

· WRITING INK NAMES	SCAV-B,R,L,G,V,BN,Y,O
· WRITING INSTRUMENT NAMES	· SCA-VSC-M-B,R,L,G,V,BN,Y,O · SCA-VSC-MC-B,R,L,G,V,BN,Y,O · SCAS-VSC-B,R,L,G,V,BN,Y,O
· WRITING INSTRUMENT NAMES	
· NAME OF MANUFACTURER / SUPPLIER	PILOT CORPORATION
· ADDRESS	6-21,KYUBASHI 2-CHOME,CHUO-KU TOKYO, 104-8304 JAPAN
· TELEPHONE NUMBER	03-3538-3700
· FAX NUMBER	03-3538-3901

---

### 2. COMPOSITION/INFORMATION ON INGREDIENTS

#### WRITING INK

SUBSTANCE/MIXTURE Mixture

	Ethanol	1-Methoxy-2-propanol	3-Methoxy-3-methylbutanol	Ethylene glycol monoisopropyl ether
CAS No.	64-17-5	107-98-2	56539-66-3	109-59-1
Weight/%	54.8-59.3	20.0	0-3.0	0-1.0

---

### 3. HAZARDS IDENTIFICATION

#### WRITING INK

- CLASS NAME OF HAZARDOUS CHEMICALS FOR SDS IN JAPAN  
FLAMMABLE LIQUID  
ACUTE TOXIC SUBSTANCES
- PHYSICAL AND CHEMICAL HAZARDS Flammable liquid.
- ADVERSE HUMAN HEALTH EFFECTS Irritating to eyes.  
Irritating to skin.  
Harmful by inhalation.  
Harmful by swallowed.
- ENVIRONMENTAL EFFECTS Not available.

#### WRITING INSTRUMENT

Follow the local raw and regulations in your country.

---

### 4. FIRST-AID MEASURES

#### WRITING INK

- EYE CONTACT Gently rinse the affected eyes with clean water for at least 15 minutes.  
And refer for medical attention.
  - SKIN CONTACT Wash the affected area under tepid running water using a mild soap.
  - INHALATION Remove the victim from the contamination immediately to fresh air.  
And refer for medical attention.
  - INGESTION Refer for medical attention.
- 

### 5. FIRE-FIGHTING MEASURES

#### WRITING INK

- EXTINGUISHING MEDIA  
In case of fire, use water spray, foam, dry chemical powder or carbon dioxide.
- SPECIFIC HAZARD WITH REGARD TO FIRE-FIGHTING MEASURES  
Apply water from a safe distance to cool and protect surrounding area.

### 6. ACCIDENTAL RELEASE MEASURES

#### WRITING INK AND WRITING INSTRUMENT

Absorb spill with material (e.g. dry sand or earth, cloth), then place in a chemical waste containers.

7. HANDLING & STORAGE

## ·HANDLING

## WRITING INK

- Avoid rough handling or dropping.
- Keep container tightly closed.
- Wear protective safety glasses & gloves.

## ·STORAGE

## WRITING INK

- Inside storage should be in a well-ventilated, noncombustible location, away from all possible source of ignition.
- Follow the local law and regulations in your country.

## WRITING INSTRUMENT

- Follow the local law and regulations in your country.

8. EXPOSURE CONTROL / PERSONAL PROTECTION

## ·CONTROL PARAMETERS

## WRITING INK

Ethanol	1000ppm
1-Methoxy-2-propanol	100ppm
3-Methoxy-3-methylbutanol	Not available.
Ethylene glycol monoisopropyl ether	25ppm

## ·ENGINEERING MEASURES

- WRITING INK Use with local exhaust ventilation.
- WRITING INSTRUMENT Not required.

## ·PERSONAL PROTECTIVE EQUIPMENT

## WRITING INK

- RESPIRATORY PROTECTION Industrial Canister gas masks.
- EYE PROTECTION Safety glasses.
- HAND,SKIN AND BODY PROTECTION Rubber gloves.
- WRITING INSTRUMENT Not required.

9. PHYSICAL & CHEMICAL PROPERTIES

## WRITING INK

- PHYSICAL STATE,FORM:
- APPEARLANCE: liquid
- COLOR: Black,Red,Blue,Green,Violet,Brown,Yellow,Orange
- DENSITY: 0.872 - 0.896 (20.0°C)
- FLASH POINT 14°C(Ethanol)
- AUTOIGNITION TEMPERATURE: 392°C(Ethanol)
- UPPER AND LOWER EXPLOSION LIMIT: 19.0(vol.%) , 3.3(vol.%(Ethanol)
- BOILING POINT: 78.325°C(Ethanol)
- VAPOR PRESSURE: 44mmHg(20.0°C Ethanol)
- SOLUBILITY IN WATER Insoluble
- SOLUBILITY IN -----:

10.STABILITY & REACTIVITY

## WRITING INK

- FLAMMABILITY Flammable
- SPONTANEOUS COMBUSTIBILITY Not available.
- REACTIVITY WITH WATER This material is stable.
- OXIDIZIBILITY This material is stable.
- SELF-REACTIVITY This material is stable.
- STABILITY & REACTIVITY This product is considered a stable material under normal and anticipated storage and handling conditions

11. TOXICOLOGICAL INFORMATION

## WRITING INK

·CORROSIVE AND IRRITANT PROPERTIES	1-Methoxy-2-propanol Slight 500mg/hr(rabbit eye) Slight 230mg/hr(rabbit skin)
·ALLERGENIC AND SENSITIZING EFFECTS	Not available.
·ACUTE TOXICITY	Ethanol LDLo 1400mg/kg(human oral) LD <sub>50</sub> 13700mg/kg(rat oral) 1-Methoxy-2-propanol LD <sub>50</sub> 5660mg/kg(rat oral) LD <sub>50</sub> 13000mg/kg(rabbit skin) 3-Methoxy-3-methylbutanol LD <sub>50</sub> 4300mg/kg(rat oral) LD <sub>50</sub> 5830mg/kg(mouse oral) LD <sub>50</sub> >2000mg/kg(rabbit skin) Ethylene glycol monoisopropyl ether LD <sub>50</sub> 5600mg/kg(rat oral) LD <sub>50</sub> 1600mg/kg(rabbit skin)
·SUB-CHRONIC TOXICITY	Not available.
·CHRONIC TOXICITY	Not available.
·CARCINOGENIC EFFECTS	Not available.
·MUTAGENIC EFFECTS	Not available.
·EFFECTS ON THE REPRODUCTIVE SYSTEM	Not available.
·TERATOGENIC EFFECTS	Not available.

12. ECOLOGICAL INFORMATION

## WRITING INK

·BIODEGRADABILITY	Not available.
·BIOACCUMULATION	Not available.
·FISH TOXICITY	3-Methoxy-3-methylbutanol TLm 11130ppm/48hrs (ricefish) Ethylene glycol monoisopropyl ether LC <sub>50</sub> >100mg /L(ricefish)

13. DISPOSAL CONSIDERATION

## WRITING INK AND WRITING INSTRUMENT

Follow all regulations in your country.

14. TRANSPORT INFORMATION

## WRITING INK AND WRITING INSTRUMENT

Follow all regulations in your country.

## WRITING INK

- UN CLASS: Class 3
- UN No.: 1993

15. REGULATORY INFORMATION

## WRITING INK AND WRITING INSTRUMENT

Follow all regulations in your country.

16. OTHER INFORMATION

## ·REFERENCES

The information here is given in good faith, but no warranty, express or implied, is made.